

MiracleWipe® Wipers

Strong, highly adsorbent nylon wipers for general wiping in ISO Class 5 – 6 environments



Description

MiracleWipe® is made from 100% continuous-filament nylon. The double-knit construction, texture and body of the nylon filament give the wiper excellent softness and superior strength. MiracleWipe® is cleanroom laundered and processed to provide an ultraclean, highly adsorbent wiper ideal for critical cleanroom applications.

Features

- 100% synthetic fiber (double-knit nylon)
- Continuous-filament, no-run interlock pattern
- Laundered and packaged at ITW Texwipe's Cleanroom Products Manufacturing Center
- Solvent-safe Bag-Within-A-Bag® cleanroom packaging
- Statistical quality control

Benefits

- Excellent tensile strength, elasticity and durability
- Ultralow particulate generation and low extractable levels help prevent product and cleanroom contamination
- Soft, nonabrasive surface
- Lot-to-lot traceability

Applications

- Superior for spill control and general wiping in critical environments
- Excellent for cleaning and polishing metallic and nonmetallic magnetic media disk surfaces
- Ideal for cleaning sensitive optical and photomask surfaces
- Abrasive surface cleaning

Products

TX Number	Description	Packaging
TX4004	MiracleWipe® 4" x 4" nominal (10 cm x 10 cm) nylon wipers	600 wipers/bag, 4 inner bags of 150 wipers; 8 bags/case
TX4009	MiracleWipe® 9" x 9" nominal (23 cm x 23 cm) nylon wipers	150 wipers/bag, 3 inner bags of 50 wipers; 8 bags/case
TX4012	MiracleWipe® 10" x 12" nominal (25 cm x 31 cm) nylon wipers	200 wipers/bag, 4 inner bags of 50 wipers; 4 bags/case
TX4018	MiracleWipe® 14" x 18" nominal (36 cm x 46 cm) nylon wipers	100 wipers/bag, 2 inner bags of 50 wipers; 4 bags/case

ITW Texwipe®

North America
1210 South Park Drive
Kernersville, NC 27284
Tel (800) TEXWIPE
(336) 996-7046
Fax (336) 996-2297
www.texwipe.com
info@texwipe.com

Europe/Middle East
Skejby Nordlandsvej 307
DK-8200 Aarhus N
Denmark
Tel +45 87 400 220
Fax +45 87 400 222

Asia/Pacific
50 Tagore Lane
#02-01 Entrepreneur Centre
Singapore 787494
Tel +65 6468 9433
Fax +65 6468 6772

MiracleWipe® Wipers

TX4004 TX4009 TX4012 TX4018

Performance Characteristics

Property	Typical Value	Test Method*
Basis weight	180 g/m ²	1, TM20
Absorbency		
Sorptive capacity	530 mL/m ²	1, TM20
Sorptive rate	<1 second	1, TM20

Contamination Characteristics

Property	Typical Value	Test Method*
Particles and fibers		
Particles 0.5-5.0 µm	15 x 10 ⁶ particles/m ²	1, 2, TM22
5.0-100 µm	200,000 particles/m ²	1, 2, TM22
Fibers: >100 µm	2,000 fibers/m ²	1, 2, TM22
Nonvolatile residue		
IPA extractant	0.35 g/m ²	1, TM1
DIW extractant	0.67 g/m ²	1, TM1
Ions		
Sodium	0.22 ppm	1, TM18
Potassium	0.50 ppm	1, TM18
Chloride	0.50 ppm	1, TM18

Note: The data in this table represent typical analyses of these wipers at the time of publication. These are not specifications.
ITW Texwipe continually refines both its processes and its products.

*Test Methods

- 1 – “Evaluating Wiping Materials Used in Cleanroom and Other Controlled Environments,” IEST-RP-CC 004.3, Institute for Environmental Sciences and Technology, Rolling Meadows, IL 2004; www.iest.org.
- 2 – “Standard Method for Size-Differentiated Counting of Particles and Fibers Released from Clean Room Wipers Using Optical and Scanning Electron Microscopy,” E2090-00, ASTM International, West Conshohocken, PA, 2000; www.astm.org.
- TM – Refers to ITW Texwipe Test Method — available upon request, contact ITW Texwipe Customer Service at www.texwipe.com for a copy.

ITW Texwipe is the only wiper company to be ISO 9001:2000, 13485:2003, 14001:2004 and OHSAS 18001:1999 registered.